

Turning

| Nr. | Model | Description | Bar pass | Runs (mm) | | | Rpm |
|-----|-------------------------|-----------------------------|----------|-------------|-------------------------|-----|--------|
| | | | Ø mm | X / Ø | Y | Z | (rpm) |
| 1 | Star SV 32 | CNC Sliding headstock lathe | Ø 32 | 32 | | 310 | 7.000 |
| 2 | Star SR 32 J II | CNC Sliding headstock lathe | Ø 32 | 32 | | 310 | 7.000 |
| 1 | Star SR 32 J II – B | CNC Sliding headstock lathe | Ø 32 | 32 | | 320 | 8.000 |
| 2 | Star SR 20 III | CNC Sliding headstock lathe | Ø 20 | 20 | | 205 | 10.000 |
| 1 | Star SR 20 II | CNC Sliding headstock lathe | Ø 20 | 20 | | 205 | 10.000 |
| 1 | Tsugami B206 – III | CNC Sliding headstock lathe | Ø 20 | 20 | | 205 | 10.000 |
| 4 | Star SB16 | CNC Sliding headstock lathe | Ø 16 | 16 | | 205 | 10.000 |
| 1 | Mori Seiki NLX 2500 SY | CNC Lathe - Driven Tools | Ø 80 | 260 | +50 / -50 | 795 | 4500 |
| 1 | Mori Seiki NZX 2000 SY2 | CNC Lathe - Driven Tools | Ø 80 | 210 | Y1 +65/-45 Y2+45/-65 | 870 | 4.000 |
| 1 | Nakamura Tome WY100MMY | CNC Lathe - Driven Tools | Ø 65 | 200 | Y1 +/-42 Y2 +/-32,5 | 570 | 4500 |
| 1 | Nakamura Tome WY100MMY | CNC Lathe - Driven Tools | Ø 65 | 225 | Y1 +/-45 Y2 +/-35 | 565 | 4500 |
| 1 | Tsugami M08-SYE | CNC Lathe - Driven Tools | Ø 65 | 280 | +50 / -50 | 580 | 4.000 |
| 1 | Okuma LB300M | CNC Lathe - Driven Tools | Ø 70 | 340 | | 500 | 3.800 |
| 1 | Okuma LB200M | CNC Lathe - Driven Tools | Ø 42 | 250 | | 500 | 6.000 |

Total lathes: 19
Stamping

| Nr. | Model | Description | Tons | Table/Slide working dimensions mm | Adjustable Strokes per minute |
|-----|------------|------------------|------|-----------------------------------|-------------------------------|
| 1 | Omera Ross | Mechanical Press | 315 | 1.000 x 2.000 | 20 ÷ 60 |
| 1 | Omera Ross | Mechanical Press | 105 | 600 x 1.000 | 60 |
| 1 | Omera Ross | Mechanical Press | 85 | 600 x 1.000 | 60 |
| 2 | Omera Ross | Mechanical Press | 80 | 600 x 1.000 | 60 |
| 2 | Omera Ross | Mechanical Press | 75 | 550 x 800 | 10 ÷ 60 |
| 1 | Omera Ross | Mechanical Press | 65 | 550 x 700 | 60 |
| 1 | Omera Ross | Mechanical Press | 60 | 550 x 700 | 60 |

Total presses: 9
Milling

| Nr. | Model | Description | Nr. Of tools | Runs (mm) | | | Rpm |
|-----|-----------------------|--|--------------|-------------|-----|-----|--------|
| | | | | X | Y | Z | (rpm) |
| 1 | Bridgeport GX 600 | Vertical Machining center | 24 | 600 | 540 | 510 | 12.000 |
| 1 | Bridgeport XR 700 APC | Vertical Machining center Pallet Changing | 48 | 700 | 500 | 560 | 12.000 |
| 1 | Brother R450X2 | Vertical Machining center Pallet Changing | 22 | 450 | 320 | 305 | 16.000 |

Total Milling machines: 3
Welding

| Nr. | Model | Description | Nr. Of axes |
|-----|-------|---------------|-------------|
| 1 | ABB | Welding Robot | 6 |